

3M[™] Clean-Trace[™] Hygiene Monitoring System

Suggested Sampling Sites



Focus on irregular or difficult to clean areas, e.g. corners, threads, bad welds, bad gaskets, holes and other obvious microbial harborages. Check areas frequently touched or handled by employees or equipment manually installed which could result in cross contamination.

Dairy Plants	Meats/Ready-to-Eat Meats	Food Processing	Poultry/Processing	Beverage/Brewery
TanksTank ValvesTank Door GasketsGaugesAgitator ShaftsTank WallFillersFiller Bowls	 Grinder (Barrel, Blade/Auger, Plate) Kettles Hoppers Choppers Ribbon Mixer Conveyor Belts Extruder/Stuffer/Former Pipe/Elbows/Gaskets 	 Kettles Blenders Tanks Agitators/Mixers Screw Conveyors Pumps Conveyor Belts/Lifts or Bucket Conveyor 	 Shackles Rails Trolleys Chains Racks Hooks Eviscerator Equipment Bird Washer 	 Beverage/Brewery Filler Valves (External, Internal Parts — Filler Stem, Vent Tube, etc.) Filler Bottle Neck Holder Transfer Plate Capper/Seamer Tank Walls/ Fermentation Vats Tank Valves
 Filler Bowl Cover Gasket Mandrels Breaker Bars Filler Valves Underside of Drip Pans/Shields Conveyors (Plastic/Chain) End of Capper Chute Inside Capper Rubber Donuts Under Star Wheels, Transfer Plates O-rings, Gaskets Inside Compressed Air Lines Lid Detector Diverter 	 Spice Sifter Smoke House Trolley/Hooks Loaf Holder Strip Table Stacking Grid Shafts Weight Scale Gripper Inside Motor Housing on Slicer Butt Cutter/Cradle Slicer Blade, Cover Pack Area/Load Trays Skinner Collecting Tables/Plastic Tubs 	 Slicers/Choppers/ Cutters Grinders (Barrel, Blade/Auger, Plate) Hoppers Ribbon Mixer Sifters Extruder/Former Scales Blades Carts Fillers 	 Chill Tank/Paddle Blades Drop Pans Cutting Tables Conveyor Belts/Elevators Hoppers Pulverizer/Beehive Machine Stamping Machine Slicers/Cutting Blades/Saws Knives, Knife Holders Trays 	 Tank Doors/Manholes, Door Gaskets Inside Piping, Elbows, Gaskets, Bad Welds Flow Mix Product Transfer Hoses Filters

3M Food Safety 3M Center, Building 275-5W-05 St. Paul, MN 55144-1000 USA

1-800-328-6553 3M.com/foodsafety 3M Canada Post Office Box 5757 London, Ontario N6A 4T1 Canada

1-800-364-3577

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